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600 Ton Fagor High Speed Blanking Line NEW 2007

SS Press - Under 800 Ton

Description

-SOLD-

Inventory #: 500602

Material Specifications:

Class One Material Automotive Skins/Exposed

Strip Width: 1800mm 72"

Thickness: .6-1.6mm .023-.062"

Coil Weight: 15MT

Blank Length up to 4100mm 161"

Trapezoid Angle: 30 Degrees

Line Direction: L-R 31 meters (From Uncoiler through Stacker)

Feed Line Consisting Of:

Coil Car

Mandrel Uncoiler

Peeler

Coil Breaker

Precision Leveler

Cascade Quadrants

Roll Feed

Model: LE4-600-4600-2200 Fagor Four Point Blanking Press

Capacity: 600MT at 12.5mm

With Oscillating Trapezoidal die Set

Strokes per Minute: 14 - 55

Stroke: 300mm (12")
Shut Height: 1300mm 51" SDAU
Slide Adjustment: 200mm (7.87")
Bolster (L-R x F-B): 4600mm x 2200mm (181" x 86")
Rolling Bolster
Electric Motor: 415 Volt 3 Phase 50 Hz
Main Drive: 110 kW
Slide Adjustment Drive: 11 kW

Press Height: Approx. 6.8m Tall

Dual Magnetic Stacker with 2200mm Shuttle Cars with Scissor Lift Design

Image(s)







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